$$\frac{0}{0} = \frac{1}{10} + \frac{1}{10} = \frac{1}{10} =$$

Hydroxy-Functional Polycaprolactone Polyester Oligomer

$$\begin{vmatrix} + & \text{OCN} - (\text{CH}_2)_6 - \text{NCO} \\ + & \text{(Hexamethylene Diisocyanate)} \\ + & \text{(Hexamethylene Diisocyanate)} \\ + & \text{OCN} - (\text{CH}_2)_6 - \text{NCO} \\ + & \text{OCN} - (\text{CH}_2$$

Isocyanate-Terminated Polycaprolactone Oligomer

$$+ \bigcirc O \bigcirc O$$

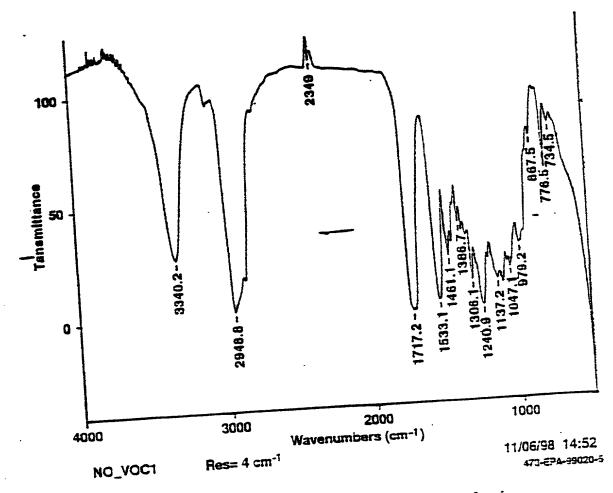
$$+ \bigcirc O \bigcirc O$$

$$(Hydroxymethyl Vinyldioxolane) - HMVD$$

Urethane Linkages Polycaprolactone/Vinyldioxolane (PCLVD) Oligomer

e-caprolactone Monomer

Hydroxy-Functional Polycaprolactone Oligomer



IR spectra of PCLVD synthesis

